

# **Product Technical Dossier**

Product	Steviol Glycosides RA 97	
CCL Product Code	P19241	

# Specification Details

	Specification	
Identification (TLC)	Positive	
Assay	Min 98% Total Steviol Glycosides (HPLC) Min 97% Rebaudioside A (HPLC)	
Appearance	Powder	
Colour	White to Off-White	
Aroma	Characteristic	
Flavour	Characteristic	

Sieve Analysis % passed	Min 95% pass through 60 Mesh	
Loss on Drying	Max 5%	
Ash	Max 0.2%	
Bulk Density	0.25~0.45g/ml	
pH (1% solution)	4.5-7	
Residual Solvent	<5,000mg/kg	

# Microbiological Limits

Staphylococcus aureus	Negative/10g	
Total Coliforms	Negative/10g	
Enterobacteriaceae	≤10cfu/g	
Salmonella	Negative/25g	
E. Coli	Negative/10g	
Yeasts & Moulds	Max 100cfu/g	
Total Viable Count	Max 1,000cfu/g	

### Heavy Metal Limits

Heavy Metals	Max 10ppm	
Lead (Pb)	Max 1ppm	
Cadmium (Cd)	Max 1ppm	
Mercury (Hg)	Max 0.1ppm	
Arsenic (As)	Max 1ppm	

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#### Additional Technical Information

Raw Material Full Botanical / Chemical Name	Stevia rebaudiana
Part Used	Leaf
Extract ratio	20~25:1
The material is Food Grade	Yes
Solvent used	Water & Ethanol
Country of Origin	China
Country of Manufacture	China
Average Molecular weight	967.03
Molecular Formula	C44H70O23
CAS Number	58543-16-1
Shelf Life from Date of Manufacture	Min 2 Years
Suitable for Vegetarians?	Yes
Suitable for Vegans?	Yes
Storage Conditions	This material is to be stored in a tightly sealed bag/container and to be kept in a cool place away from moisture and direct sunlight.

#### Composition Origin, Function and Percentages

Ingredients	Function	% composition	Source
E 960a steviol glycosides from Stevia	-	100%	Leaf of the Stevia rebaudiana

### Nutritional Data

Test	Value per 100g
Energy kJ / Kcal	28 KJ / 7 Kcal
Fat (g)	0.03g
-Of which Saturates (g)	0.02g
Carbohydrate (g)	1.5g
-Of which Sugars (g)	<0.25g
Protein (g)	<0.1g
Salt (g)	Trace

Please note that surveillance testing may mean that not all the parameters stated on this specification are tested for every batch.

The allergen information is supplied by the manufacturer, we have not tested for each individual allergen to ensure they are not present. The information given is based on a documented risk assessment and is accurate to the best of our knowledge. If you intend to make a voluntary "free from" claim on your pack, additional testing may need to be carried out. For technical and labelling guidance, you should always speak to the competent authority for the market or member state in which the final products are placed.

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Allergens	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross- contamination? YES/NO or N/A
Peanuts and Peanut Derivatives (including possible cross contamination)	No	No	N/A
Nut and Nut Derivatives Almond (Amygdalus communis L.), Hazelnut (Corylus avellana), Walnut (Juglans regia), Cashew (Anacardium occidentale), Pecan nut (Carya illinoiesis (Wangenh.) K. Koch), Brazil nut (Bertholletia excelsa), Pistachio nut (Pistacia vera), Macadamia nut and Queensland nut (Macadamia ternifolia)	No	No	N/A
Sesame Seeds and Sesame Seed Derivatives	No	No	N/A
Milk and Milk Derivatives (including lactose)	No	No	N/A
Egg and Egg Derivatives	No	No	N/A
Cereals and Derivatives containing OR POTENTIALLY CONTAMINATED WITHGluten (wheat, wheatgrass, faro, freekeh, spelt, kamut, rye, oats, barley, barley grass)	No	No	N/A
Soya and Soya Derivatives	No	Yes	Handled on different line. No risk of cross contamination
Lupin and Lupin Derivatives	No	No	N/A
Mustard and Mustard Derivatives	No	No	N/A
Celery or Celery Derivatives (including Celeriac)	No	No	N/A
Fish and Fish Derivatives	No	No	N/A
Molluscs and their Derivatives	No	No	N/A
Crustaceans and their Derivatives	No	No	N/A
Sulphur Dioxide and Sulphites (E220, E228) at levels > 10mg/kg or 10mg/litre	No	No	N/A

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Additives / Contaminants / Dietary Requirements / Intolerances	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross- contamination? YES/NO or N/A
Additives / E Numbers	Yes	Yes	E 960a
Antioxidants	No	No	N/A
Ethylene Oxide	No	No	N/A
Gelatine	No	No	N/A
Flavourings (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Maize / Corn and any Derivatives	No	Yes	No risk of cross contamination
Legumes / Pulses	No	No	N/A
Rice and Rice Derivatives	No	No	N/A
Added Salt	No	No	N/A
Added Sugar / artificial or natural sweeteners	No	No	N/A
Aspartame	No	No	N/A
BHA / BHT (E320 / E321)	No	No	N/A
Caffeine	No	No	N/A
Colours (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Dextrose	No	No	N/A
other Seeds and Seed Derivatives (Poppy Seeds, Cotton Seeds, Sunflower Seeds)	No	No	N/A
Kiwi fruit	No	No	N/A
Polyols (sugar alcohols)	No	No	N/A
Grapefruit	No	No	N/A
Sorbic Acid (E200, E203)	No	No	N/A
Any other Preservatives	No	No	N/A
Ethanol	Yes	Yes	Used as solvent, residual solvent meets EU regulations
Honey	No	No	N/A
Lactose	No	No	N/A
Yeast and Yeast Derivatives	No	No	N/A
All Animal Products (Beef, Pork, Poultry or other) and Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A
Bovine Products or Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A

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# Compliance Statements

Confirmation of BSE / TSE Status  This is to certify that this product complies with all relevant current UK and EU Legislative requirements in regard to Transmissible Spongiform Encephalopathies (TSE) and Bovine Spongiform Encephalopathy (BSE) for human food, and so is free of TSE/BSE.	Yes
This is also to certify that, during the course of their manufacture, the above-mentioned product did not come into contact with any materials, which could be derived from TSE/BSE risk materials.	Yes
Confirmation of GM Status  This is to certify that this product is not manufactured from GM raw materials and is therefore not subject to labelling under current regulations.	Yes
Confirmation of Non-Irradiation Status  This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives.	Yes
Confirmation of Nandrolone Status  This is to certify that this product, whole or in part, has not come into contact with Nandrolone or any of its precursors in any way.	Yes
Confirmation of IOC Product Status  This is to certify that this product, whole or in part, has not come into contact with any product/s, which is banned by the IOC (International Olympics Committee) and or WADA.	Yes
Confirmation of Animal Testing Status  This is to certify that all the products sold by Cambridge Commodities have not been tested on animals in any part of its manufacture in accordance with current regulations.	Yes
Confirmation of Pesticides Status This is to certify that the above-mentioned product complies with the EU max residue limits (MRLs) on pesticides.	Yes
Confirmation of Nanoparticles Status This is to certify that unless otherwise stated, the above-mentioned product is free of nanoparticles. Commission Recommendation, defines as follows: "Nanomaterial means a natural, incidental or manufactured material containing particles, in an unbound state or as an aggregate or as an agglomerate and where, for 50 % or more of the particles in the number size distribution, one or more external dimensions is in the size range 1 nm - 100 nm".	Yes
Packaging Status We hereby certify that the packaging used in the above-mentioned material conforms to EU regulations and subsequent amendments on food grade packaging	Yes
Confirmation of PAH status  This is to certify that the above-mentioned product complies with the max PAH limits set by the EU regulations	Yes

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# **Product Flow Chart**

Preparation of raw material
Select and Abandon impurities

Lextract by water

Absorb by Resin A, and eluted by
Ethanol & Recycle ethanol

Absorb by Resin B, and eluted by
Ethanol & Recycle ethanol

Concentration

Drying

Milling & Sieving

Blending

Packaging

Inspection

Finished product

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# Material Safety Data Sheet

To download this product's material safety data sheet, please click <a href="here">here</a> and search for the Cambridge Commodities product code. If there is no MSDS available, please follow the on-screen instructions to request one.

The Information provided in this document is subject to change and the batch specific certificate of analysis should always be referenced.

To be used as per local legislation.

### Change History

Version	Change	Customer Notification required Yes / No
1	First Issue	N/A
2	Added statement confirming this product has food grade packaging, CAS number for rebaudioside a, ethanol as a solvent used, nutritional information, that maize/corn and any derivatives are on site at manufacturer and confirmation of nanoparticle status.  Removed methanol residue as this is no longer used.  Changed pharmacopeia standard used from FCC to CP2010.  Updated production flowchart and sections 2 and 3 of the MSDS.	Yes
3	Yeast and Moulds, E. coli and Salmonella limits were added. The % through a 60 mesh is now NLT 95% and the range on the bulk density has been increased. The average molecular weight was also changed, due to a clerical error.	Yes
4	The Pharmacopeia, Flow chart and MSDS were updated. The E.coli and Salmonella limits were also amended.	Yes
5	Changed name from Stevia Extract Steviosides RA 97 to Steviol Glycosides RA 97 due to historical error in name, also corrected raw material to Steviol Glycosides Removed CAS number referring to Steviosides Added E number, trivial name and conversion factor.	Yes
6	Changed ingredient in composition table for 'steviol glycosides (E 960)' has been renamed to 'steviol glycosides from Stevia (E 960a)' as per COMMISSION REGULATION (EU) 2021/1156 of 13 July 2021 amending Annex II to Regulation (EC) No 1333/2008 of the European Parliament and of the Council and the Annex to Commission Regulation (EU) No 231/2012 as regards steviol glycosides (E 960) and rebaudioside M produced via enzyme modification of steviol glycosides from Stevia Changed Bulk Density from 0.25g/cm3 - 0.7g/cm3 to 0.25~0.45g/ml, Loss on drying from Max 6% to Max 5% & Ash from Max 1% to Max 0.2% Added Additional Supplementary Technical Information Updated Product Flow Chart	Yes

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7	Added method of assay. Removed CP as pharmacopeia used. Updated Soya and Soya Derivatives in allergens table to state, "Yes" item listed on site and "No" for risk of cross contamination	Yes
8	Changed Lead specification from Max 3ppm to Max 1ppm Updated production flowchart	Yes

# **Document Approval**

Ori	ginator	Approver	
APR	Ash Bayne	B. Denny-Inship	Ben Penny-Inskip
/ \sh \syne \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Senior Quality Specialist	26/10/2023 15:26	Quality Specialist

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