

Product Technical Dossier

Product	Papaya extract 4:1
CCL Product Code	P16041

Specification Details

Identification	Specification
Appearance	Positive
Colour	Fine Powder
Aroma	Light Yellow/Orange to Brown
Flavour	Characteristic
Sieve Analysis % passed	Min 90% pass 80 Mesh
Loss on Drying	Max 7%
Ash	Max 5%
Bulk Density	0.30-0.60g/ml
Tapped Density	0.45-0.85g/ml

Microbiological Limits

Total Viable Count	Max 10,000cfu/g
Yeasts & Moulds	Max 300cfu/g
E. Coli	Absent/10g
Salmonella	Absent/25g

Heavy Metal Limits

Lead (Pb)	Max 3ppm
Cadmium (Cd)	Max 1ppm
Mercury (Hg)	Max 0.1ppm
Arsenic (As)	Max 1ppm

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Additional Technical Information

Raw Material Full Botanical / Chemical Name	<i>Carica Papaya L.</i>
Part Used	Fruit
The material is Food Grade	Yes
Ratio of Material	4:1
Solvent used	Water
Country of Origin	China
Country of Manufacture	China
Solubility in Alcohol	Soluble
Solubility in Water	Soluble
CAS Number	84012-30-6
EC/EINECS Number	281-675-0
Shelf Life from Date of Manufacture	Min 2 years
Suitable for Vegetarians?	Yes
Suitable for Vegans?	Yes
Storage Conditions	This material is to be stored in a tightly sealed bag/container and to be kept in a cool place away from moisture and direct sunlight.

Composition Origin, Function and Percentages

Ingredients	Function	% Composition	Source
Papaya fruit Extract	Main Ingredient	90%	<i>Carica Papaya L.</i>
Maltodextrin	Carrier	10%	Maize

Please note that surveillance testing may mean that not all the parameters stated on this specification are tested for every batch.

The allergen information is supplied by the manufacturer, we have not tested for each individual allergen to ensure they are not present. The information given is based on a documented risk assessment and is accurate to the best of our knowledge. If you intend to make a voluntary "free from" claim on your pack, additional testing may need to be carried out. For technical and labelling guidance, you should always speak to the competent authority for the market or member state in which the final products are placed.

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Allergens	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross-contamination? YES/NO or N/A
Peanuts and Peanut Derivatives (including possible cross contamination)	No	No	N/A
Nut and Nut Derivatives <i>Almond (Amygdalus communis L.), Hazelnut (Corylus avellana), Walnut (Juglans regia), Cashew (Anacardium occidentale), Pecan nut (Carya illinoensis (Wangenh.) K. Koch), Brazil nut (Bertholletia excelsa), Pistachio nut (Pistacia vera), Macadamia nut and Queensland nut (Macadamia ternifolia)</i>	No	No	N/A
Sesame Seeds and Sesame Seed Derivatives	No	No	N/A
Milk and Milk Derivatives (including lactose)	No	No	N/A
Egg and Egg Derivatives	No	No	N/A
Cereals and Derivatives containing OR POTENTIALLY CONTAMINATED WITH Gluten <i>(wheat, wheatgrass, faro, freekeh, spelt, kamut, rye, oats, barley, barleygrass)</i>	No	No	N/A
Soya and Soya Derivatives	No	Yes	No, processed on a different line
Lupin and Lupin Derivatives	No	No	N/A
Mustard and Mustard Derivatives	No	No	N/A
Celery or Celery Derivatives (including Celeriac)	No	No	N/A
Fish and Fish Derivatives	No	No	N/A
Molluscs and their Derivatives	No	No	N/A
Crustaceans and their Derivatives	No	No	N/A
Sulphur Dioxide and Sulphites (E220, E228) at levels > 10mg/kg or 10mg/litre	No	No	N/A
Additives / Contaminants / Dietary Requirements / Intolerances	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross-contamination? YES/NO or N/A
Additives / E Numbers	No	No	N/A
Antioxidants	No	No	N/A
Ethylene Oxide	No	No	N/A
Gelatine	No	No	N/A
Flavourings (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Maize / Corn and any Derivatives	Yes	Yes	Maltodextrin
Legumes / Pulses	No	No	N/A
Rice and Rice Derivatives	No	No	N/A
Added Salt	No	No	N/A
Added Sugar / artificial or natural sweeteners	No	No	N/A
Aspartame	No	No	N/A
BHA / BHT (E320 / E321)	No	No	N/A
Caffeine	No	No	N/A
Colours (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Dextrose	No	No	N/A
Other Seeds and Seed Derivatives (Poppy Seeds, Cotton Seeds, Sunflower Seeds)	No	No	N/A
Kiwi fruit	No	No	N/A
Polyols (sugar alcohols)	No	No	N/A
Grapefruit	No	No	N/A
Sorbic Acid (E200, E203)	No	No	N/A
Any other Preservatives	No	No	N/A
Ethanol	No	Yes	No
Honey	No	No	N/A
Lactose	No	No	N/A
Yeast and Yeast Derivatives	No	No	N/A
All Animal Products (Beef, Pork, Poultry or other) and Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A
Bovine Products or Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A



Statements

Confirmation of BSE / TSE Status This is to certify that this product complies with all relevant current UK and EU Legislative requirements in regard to Transmissible Spongiform Encephalopathies (TSE) and Bovine Spongiform Encephalopathy (BSE) for human food, and so is free of TSE/BSE.	Yes
This is also to certify that, during the course of their manufacture, the above-mentioned product did not come into contact with any materials, which could be derived from TSE/BSE risk materials.	Yes
Confirmation of GM Status This is to certify that this product is not manufactured from GM raw materials and is therefore not subject to labelling under current regulations.	Yes
Confirmation of Non-Irradiation Status This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives.	Yes
Confirmation of Nandrolone Status This is to certify that this product, whole or in part, has not come into contact with Nandrolone or any of its precursors in any way.	Yes
Confirmation of IOC Product Status This is to certify that this product, whole or in part, has not come into contact with any product/s, which is banned by the IOC (International Olympics Committee) and or WADA.	Yes
Confirmation of Animal Testing Status This is to certify that all the products sold by Cambridge Commodities have not been tested on animals in any part of its manufacture in accordance with current regulations.	Yes
Confirmation of Pesticides Status This is to certify that the above-mentioned product complies with the EU max residue limits (MRLs) on pesticides.	Yes
Confirmation of Nanoparticles Status This is to certify that unless otherwise stated, the above-mentioned product is free of nanoparticles. Commission Recommendation, defines as follows: "Nanomaterial" means a natural, incidental or manufactured material containing particles, in an unbound state or as an aggregate or as an agglomerate and where, for 50 % or more of the particles in the number size distribution, one or more external dimensions is in the size range 1 nm - 100 nm".	Yes
Packaging Status We hereby certify that the packaging used in the above-mentioned material conforms to EU regulations and subsequent amendments on food grade packaging	Yes
Confirmation of PAH status This is to certify that the above-mentioned product complies with the max PAH limits set by the EU regulations	Yes

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Product Flow Chart

Preparation of raw material
(select and abandon impurities)



Extract
(Solvent used: Water)



Filtrating and centrifuging



Spray Drying



Milling and Sieving
(Screen mesh: 80Mesh)



Blending



Packaging



Inspection



Finished product



Material Safety Data Sheet

To download this product's material safety data sheet, please click [here](#) and search for the Cambridge Commodities product code. If there is no MSDS available, please follow the on-screen instructions to request one.



The Information provided in this document is subject to change and the batch specific certificate of analysis should always be referenced.

To be used as per local legislation.

Change History

Version	Change	Customer Notification required Yes / No
1	First Issue	N/A
2	Removed specific gravity, pharmacopeia, reference to ethanol as a solvent in additive table to correct historical error. Added India as country of origin and manufacture, added CAS and EC numbers, amended colour to allow for the larger range we have in this product now. Amended E.coli and Salmonella to show quantity's absent in. Reformatted TD and removed MSDS which is now available to download via link in TD.	Yes
3	Amended allergen table to match supplier's information that this may contain traces of peanuts, Almonds, soya and sesame.	Yes
4	Updated; Sieve Analysis % passed 'Min 95% pass 80 Mesh' to 'Min 90% pass 80 Mesh', Loss on Drying from 'Max 5%' to 'Max 7%', Bulk Density from '0.35-0.65g/ml' to '0.30-0.60g/ml', Tapped Density from '0.45-0.75g/ml' to '0.45-0.85g/ml' and flow chart. Removed India from County or origin and manufacture. Confirmed that Soy is present at the manufacturing site with no risk of cross contamination. Sesame seeds, Nuts and Peanuts are no longer a listed item at the manufacturing site.	Yes

Document Approval

Originator	Approver
 <small>15/02/2022 17:01</small> C. Weston QC Administrator	 <small>15/02/2022 17:10</small> C White Senior Quality Specialist

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