

Product Technical Dossier

Product	D-Glucosamine Sulphate 2KCl Vegan	
CCL Product Code	P07191	
CCL FIODUCI CODE	F 0/ 171	
Specification Details		
	Specification	
Identification	 A: Infrared Absorption B: meets the requirements of the tests for chloride and sulfate. C: The retention time of the glucosamine peak of the Sample solution corresponds to that of the Standard solution, as obtained in the Assay, D: In the test for Content of sulfate, after the addition of barium chloride TS a white precipitate is formed. 	
Assay	98 - 102% (As dried substance)	
Appearance	Crystalline powder	
Colour	White to off white	
Aroma	Characteristic	
Flavour	Characteristic	
Sieve Analysis % passed	100% pass 40 Mesh	
Loss on Drying	Max 0.5%	
Ash	27-29%	
Bulk Density	> 0.7 g/mL	
Tapped Density	> 0.8 g/mL	
рН	3-5	
Specific Rotation	50.0° – 52.0°	
Organic Volatile Impurities	Meets Requirement	
Sulfate	15.5% - 16.5%	
Sodium	Meets Requirement	
Chloride	11.1% - 12.3%	
Microbiological Limits		
Total Viable Count	Max 1,000cfu/g	
Yeasts & Moulds	Max 100cfu/g	
E. Coli	Negative/g	
Salmonella	Negative/25g	
Staphylococcus aureus	Negative/g	
Heavy Metal Limits		
, Heavy metals	Max 10 ppm	
Lead (Pb)	Max 10 ppm Max 3ppm	
Cadmium (Cd)	Max Ippm	
Mercury (Hg)	Max 0.1ppm	
Arsenic (As)	Max 1ppm	
Product Code: P07191	Version: 3 Page 1 of 7	
Image: Sol 1400 International Statement of the sol 1400	We work with KLBD 16806073982	

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Additional Technical Information

Raw Material Full Botanical / Chemical Name	2-Amino-2-deoxy-B-D-Glucan-Sulphate Salt-Potassium Salt
The material is Food Grade	Yes
Solvent used	95% Ethanol (For washing)
Country of Origin	China
Country of Manufacture	China
Solubility in Alcohol	Insoluble
Solubility in Water	Soluble
Average Molecular weight	605.52
Molecular Formula	(C6H14NO5)2SO4 · 2KCl
CAS Number	38899-05-7
Shelf Life from Date of Manufacture	Min 2 years
Pharmacopeia Standard Used	USP
Suitable for Vegetarians?	Yes
Suitable for Vegans?	Yes
Storage Conditions	This material is to be stored in a tightly sealed bag/container and to be kept in a cool place away from moisture and direct sunlight.

Composition Origin, Function and Percentages

Ingredients	% Composition	Source
Glucosamine Sulfate 2KCl	100%	Glucose, fermentation using Escherichia coli

Nutritional Data

Test	Value per 100g
Energy kJ / Kcal	996.41 KJ / 238.15 Kcal
Fat (g)	0
-Of which Saturates (g)	0
Carbohydrate (g)	59.5 g
-Of which Sugars (g)	N/A
Fibre (g)	0
Protein (g)	0
Salt (g)	0

Please note that surveillance testing may mean that not all the parameters stated on this specification are tested for every batch.

The allergen information is supplied by the manufacturer, we have not tested for each individual allergen to ensure they are not present. The information given is based on a documented risk assessment and is accurate to the best of our knowledge. If you intend to make a voluntary "free from" claim on your pack, additional testing may need to be carried out. For technical and labelling guidance, you should always speak to the competent authority for the market or member state in which the final products are placed.



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Allergens	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross- contamination? YES/NO or N/A
Peanuts and Peanut Derivatives (including possible cross contamination)	No	No	N/A
Nut and Nut Derivatives Almond (Amygdalus communis L.), Hazelnut (Corylus avellana), Walnut (Juglans regia), Cashew (Anacardium occidentale), Pecan nut (Carya illinoiesis (Wangenh.) K. Koch), Brazil nut (Bertholletia excelsa), Pistachio nut (Pistacia vera), Macadamia nut and Queensland nut (Macadamia ternifolia)	No	No	N/A
Sesame Seeds and Sesame Seed Derivatives	No	No	N/A
Milk and Milk Derivatives (including lactose)	No	No	N/A
Egg and Egg Derivatives	No	No	N/A
Cereals and Derivatives containing OR POTENTIALLY CONTAMINATED WITH Gluten (wheat, wheatgrass, faro, freekeh, spelt, kamut, rye, oats, barley, barleygrass)	No	No	N/A
Soya and Soya Derivatives	No	No	N/A
Lupin and Lupin Derivatives	No	No	N/A
Mustard and Mustard Derivatives	No	No	N/A
Celery or Celery Derivatives (including Celeriac)	No	No	N/A
Fish and Fish Derivatives	No	No	N/A
Molluscs and their Derivatives	No	No	N/A
Crustaceans and their Derivatives	No	No	N/A
Sulphur Dioxide and Sulphites (E220, E228) at levels > 10mg/kg or 10mg/litre	No	No	N/A

Additives / Contaminants / Dietary Requirements / Intolerances	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross- contamination? YES/NO or N/A
Additives / E Numbers	No	No	N/A
Antioxidants	No	No	N/A
Ethylene Oxide	No	No	N/A
Gelatine	No	No	N/A
Flavourings (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Maize / Corn and any Derivatives	No	No	N/A
Legumes / Pulses	No	No	N/A
Rice and Rice Derivatives	No	No	N/A
Added Salt	No	No	N/A
Added Sugar / artificial or natural sweeteners	No	No	N/A
Aspartame	No	No	N/A
BHA / BHT (E320 / E321)	No	No	N/A
Caffeine	No	No	N/A
Colours (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Dextrose	No	No	N/A
other Seeds and Seed Derivatives (Poppy Seeds, Cotton Seeds, Sunflower Seeds)	No	No	N/A
Kiwi fruit	No	No	N/A
Polyols (sugar alcohols)	No	No	N/A
Grapefruit	No	No	N/A
Sorbic Acid (E200, E203)	No	No	N/A
Any other Preservatives	No	No	N/A
Ethanol	Yes	Yes	Residual solvent ≤5000 ppm
Honey	No	No	N/A
Lactose	No	No	N/A
Yeast and Yeast Derivatives	No	No	N/A
All Animal Products (Beef, Pork, Poultry or other) and Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A
Bovine Products or Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A

Product Code: P07191

Version: 3

Page 3 of 7



FDA number: 16806073982

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Statements

Confirmation of BSE / TSE Status This is to certify that this product complies with all relevant current UK and EU Legislative requirements in regard to Transmissible Spongiform Encephalopathies (TSE) and Bovine Spongiform Encephalopathy (BSE) for human food, and so is free of TSE/BSE.	Yes
This is also to certify that, during the course of their manufacture, the above-mentioned product did not come into contact with any materials, which could be derived from TSE/BSE risk materials.	Yes
Confirmation of GM Status This is to certify that this product is not manufactured from GM raw materials and is therefore not subject to labelling under current regulations.	Yes
Confirmation of Non-Irradiation Status This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives.	Yes
Confirmation of Nandrolone Status This is to certify that this product, whole or in part, has not come into contact with Nandrolone or any of its precursors in any way.	Yes
Confirmation of IOC Product Status This is to certify that this product, whole or in part, has not come into contact with any product/s, which is banned by the IOC (International Olympics Committee) and or WADA.	Yes
Confirmation of Animal Testing Status This is to certify that all the products sold by Cambridge Commodities have not been tested on animals in any part of its manufacture in accordance with current regulations.	Yes
Confirmation of Pesticides Status This is to certify that the above-mentioned product complies with the EU max residue limits (MRLs) on pesticides.	Yes
Confirmation of Nanoparticles Status This is to certify that unless otherwise stated, the above-mentioned product is free of nanoparticles. Commission Recommendation, defines as follows: "Nanomaterial' means a natural, incidental or manufactured material containing particles, in an unbound state or as an aggregate or as an agglomerate and where, for 50 % or more of the particles in the number size distribution, one or more external dimensions is in the size range 1 nm - 100 nm".	Yes
Packaging Status We hereby certify that the packaging used in the above-mentioned material conforms to EU regulations and subsequent amendments on food grade packaging	Yes
Confirmation of PAH status This is to certify that the above-mentioned product complies with the max PAH limits set by the EU regulations	Yes



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Product Flow Chart

Lyophilisation Seed (Escherichia coli) Slant culture via glucose Seed fermentation at 30°C at pH 6.0-7.0 Primary fermentation at 30°C at pH 6.0-7.0 with glucose 2-5% Secondary fermentation at 30°C at pH 6.0-7.0 with alucose 2-5% Fermentation at 30°C at pH 6.0-7.0 with glucose Fermentation broth **Ceramic Membrane Filtration** Ţ Filter liquor ↓ Ultrafiltration Concentration at 30-50°C Crystallisation Washing with ethanol Ţ Centrifuge Drying at 50-60°C Intermediate



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Production Flow Chart (Continued) Acceptance and testing of intermediate according to acceptance criteria Weighing & Loading into hydrolysis reactor Hydrolysis of intermediate with HCL Cooling and transfer to crystallisation tank Crystallisation Centrifugation to harvest crude product Dissolution in water Transfer to new tank Decolourisation with activated charcoal Filtration of purified, solubilised product Concentration and crystallisation under vacuum Centrifugation to harvest crystals Washing with Ethanol Centrifugation Drying, milling and sieving Packaging of Glucosamine Hydrochloride crystals Reaction with a certain ration of food grade K2SO4 Sieve & Packing

Material Safety Data Sheet



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To download this product's material safety data sheet, please click <u>here</u> and search for the Cambridge Commodities product code. If there is no MSDS available, please follow the onscreen instructions to request one.

The Information provided in this document is subject to change and the batch specific certificate of analysis should always be referenced.

To be used as per local legislation.

Change History

Version	Change	Customer Notification required Yes / No
1	First Issue	N/A
2	Changed arsenic specification from max 3ppm to max 1ppm General reformat	Yes
	 Added the following information: identification Specific Rotation 50.00 – 52.00 Organic Volatile Impurities Meets Requirement Sulfate 15.5% - 16.5% Sodium Meets Requirement Chloride 11.1% - 12.3% Heavy metals max 10ppm Assay has been changed from min 98% to 98-102% and CAS number from 31284-96-5 to 38899-05-7. 	Yes

Document Approval

C	Originator		pprover
M. Sosnin	Malgorzata Sosnin QC Team Leader	Decilia Aucaria	Cecilia Anzani
× 30/06/2021 10:27		× 30/06/2021 10:32	Senior Quality Specialist



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