

Product Technical Dossier

Product	Citrus Bioflavonoids 60%
CCL Product Code	P03329

Specification Details

Identification (TLC)	Specification Positive
Assay (HPLC)	Hesperidin Min 60% Total Bioflavonoids Min 60%
Appearance	Fine Powder
Colour	Light Brown
Aroma	Characteristic
Flavour	Characteristic
Sieve Analysis % passed	Min 95% pass 80 mesh
Loss on Drying	Max 5%
Ash	Max 5%
Bulk Density	0.35~0.65g/ml
Tapped Density	0.45-0.75g/ml

Microbiological Limits

Total Viable Count	Max 10,000cfu/g
Yeasts & Moulds	Max 1,000cfu/g
E. Coli	Negative/10g
Salmonella	Negative/25g
Coliforms	Negative/10g
Staphylococcus aureus	Negative/10g

Heavy Metal Limits

Total Heavy metals	Max 10ppm
Lead (Pb)	Max 3ppm
Cadmium (Cd)	Max 1ppm
Mercury (Hg)	Max 0.1ppm
Arsenic (As)	Max 1ppm
Chromium (Cr)	Max 2ppm

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Additional Technical Information

Raw Material Full Botanical / Chemical Name	<i>Citrus aurantium L.</i>
Part Used	Fruit
The material is Food Grade	Yes
Ratio of Material	5~6:1
Solvent used	Water
Country of Origin	China
Country of Manufacture	China
Solubility in Alcohol	Partly soluble
Solubility in Water	Partly soluble
Shelf Life from Date of Manufacture	Min 2 years
Suitable for Vegetarians?	Yes
Suitable for Vegans?	Yes
Storage Conditions	This material is to be stored in a tightly sealed bag/container and to be kept in a cool place away from moisture and direct sunlight.

Composition Origin, Function and Percentages

Ingredients	% composition	Source
Bitter Orange Extract	100%	Fruit of <i>Citrus aurantium L.</i>

Please note that surveillance testing may mean that not all the parameters stated on this specification are tested for every batch.

The allergen information is supplied by the manufacturer, we have not tested for each individual allergen to ensure they are not present. The information given is based on a documented risk assessment and is accurate to the best of our knowledge. If you intend to make a voluntary "free from" claim on your pack, additional testing may need to be carried out. For technical and labelling guidance, you should always speak to the competent authority for the market or member state in which the final products are placed.

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Allergens	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross-contamination? YES/NO or N/A
Peanuts and Peanut Derivatives (including possible cross contamination)	No	No	N/A
Nut and Nut Derivatives <i>Almond (Amygdalus communis L.), Hazelnut (Corylus avellana), Walnut (Juglans regia), Cashew (Anacardium occidentale), Pecan nut (Carya illinoensis (Wangenh.) K. Koch), Brazil nut (Bertholletia excelsa), Pistachio nut (Pistacia vera), Macadamia nut and Queensland nut (Macadamia ternifolia)</i>	No	No	N/A
Sesame Seeds and Sesame Seed Derivatives	No	No	N/A
Milk and Milk Derivatives (including lactose)	No	No	N/A
Egg and Egg Derivatives	No	No	N/A
Cereals and Derivatives containing OR POTENTIALLY CONTAMINATED WITH Gluten <i>(wheat, wheatgrass, furo, freekeh, spelt, kamut, rye, oats, barley, barleygrass)</i>	No	No	N/A
Soya and Soya Derivatives	No	Yes	No
Lupin and Lupin Derivatives	No	No	N/A
Mustard and Mustard Derivatives	No	No	N/A
Celery or Celery Derivatives (including Celeriac)	No	No	N/A
Fish and Fish Derivatives	No	No	N/A
Molluscs and their Derivatives	No	No	N/A
Crustaceans and their Derivatives	No	No	N/A
Sulphur Dioxide and Sulphites (E220, E228) at levels > 10mg/kg or 10mg/litre	No	No	N/A

Additives / Contaminants / Dietary Requirements / Intolerances	Product Contains YES/NO	Listed Item on Site at Manufacturer YES/NO	Where applicable, is there risk of cross-contamination? YES/NO or N/A
Additives / E Numbers	No	No	N/A
Antioxidants	No	No	N/A
Ethylene Oxide	No	No	N/A
Gelatine	No	No	N/A
Flavourings (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Maize / Corn and any Derivatives	No	Yes	No
Legumes / Pulses	No	No	N/A
Rice and Rice Derivatives	No	No	N/A
Added Salt	No	No	N/A
Added Sugar / artificial or natural sweeteners	No	No	N/A
Aspartame	No	No	N/A
BHA / BHT (E320 / E321)	No	No	N/A
Caffeine	No	No	N/A
Colours (Artificial / Nature Identical / Natural / Smoked)	No	No	N/A
Dextrose	No	No	N/A
other Seeds and Seed Derivatives (Poppy Seeds, Cotton Seeds, Sunflower Seeds)	No	No	N/A
Kiwi fruit	No	No	N/A
Polyols (sugar alcohols)	No	No	N/A
Grapefruit	No	No	N/A
Sorbic Acid (E200, E203)	No	No	N/A
Any other Preservatives	No	No	N/A
Ethanol	No	Yes	No
Honey	No	No	N/A
Lactose	No	No	N/A
Yeast and Yeast Derivatives	No	Yes	No
All Animal Products (Beef, Pork, Poultry or other) and Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A
Bovine Products or Derivatives (which may include growth/yield hormones, antibiotics etc.)	No	No	N/A

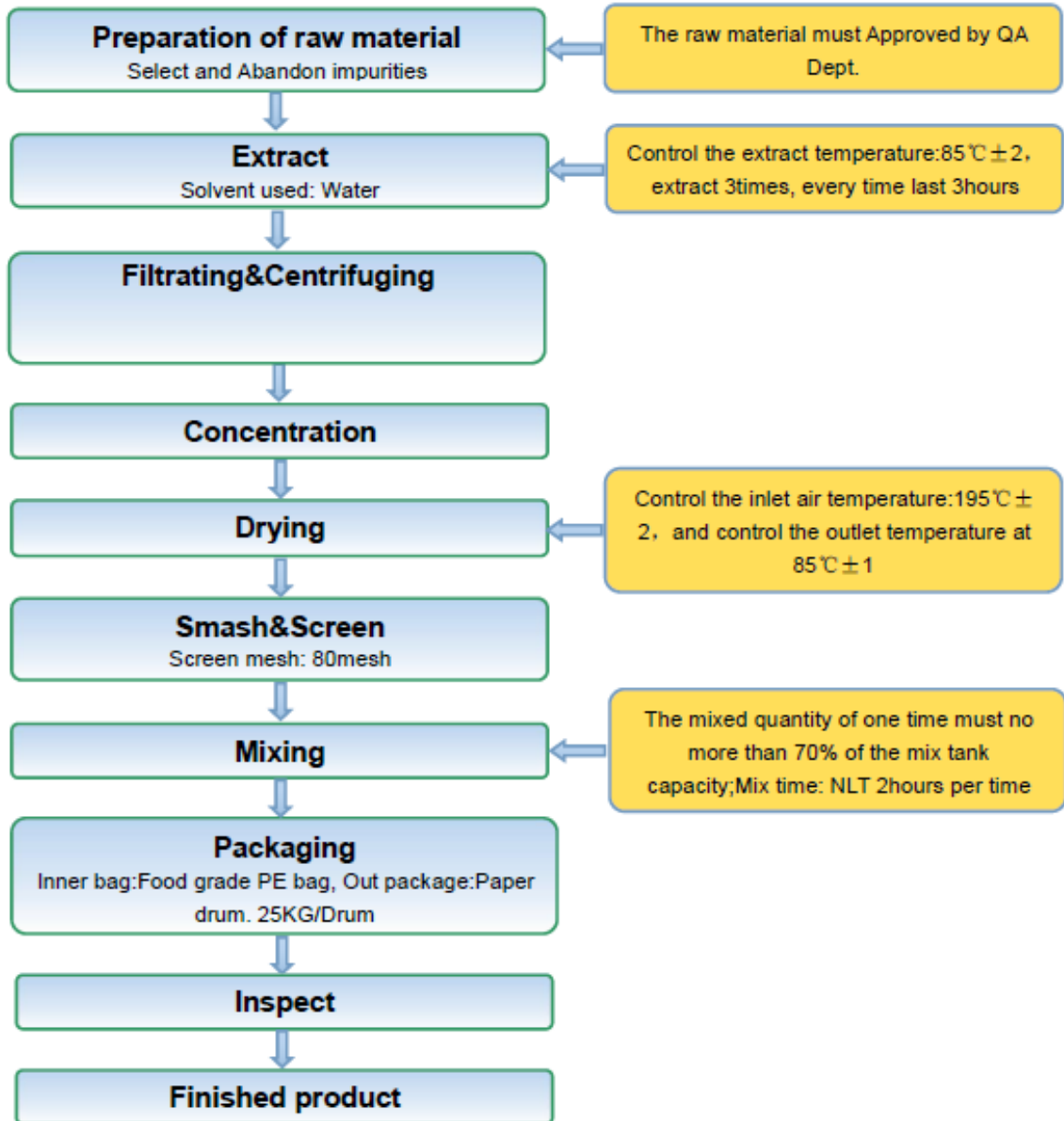


Statements

<p>Confirmation of BSE / TSE Status This is to certify that this product complies with all relevant current UK and EU Legislative requirements in regard to Transmissible Spongiform Encephalopathies (TSE) and Bovine Spongiform Encephalopathy (BSE) for human food, and so is free of TSE/BSE.</p>	Yes
<p>This is also to certify that, during the course of their manufacture, the above-mentioned product did not come into contact with any materials, which could be derived from TSE/BSE risk materials.</p>	Yes
<p>Confirmation of GM Status This is to certify that this product is not manufactured from GM raw materials and is therefore not subject to labelling under current regulations.</p>	Yes
<p>Confirmation of Non-Irradiation Status This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives.</p>	Yes
<p>Confirmation of Nandrolone Status This is to certify that this product, whole or in part, has not come into contact with Nandrolone or any of its precursors in any way.</p>	Yes
<p>Confirmation of IOC Product Status This is to certify that this product, whole or in part, has not come into contact with any product/s, which is banned by the IOC (International Olympics Committee) and or WADA.</p>	Yes
<p>Confirmation of Animal Testing Status This is to certify that all the products sold by Cambridge Commodities have not been tested on animals in any part of its manufacture in accordance with current regulations.</p>	Yes
<p>Confirmation of Pesticides Status This is to certify that the above-mentioned product complies with the EU max residue limits (MRLs) on pesticides.</p>	Yes
<p>Confirmation of Nanoparticles Status This is to certify that unless otherwise stated, the above-mentioned product is free of nanoparticles. Commission Recommendation, defines as follows: "Nanomaterial" means a natural, incidental or manufactured material containing particles, in an unbound state or as an aggregate or as an agglomerate and where, for 50 % or more of the particles in the number size distribution, one or more external dimensions is in the size range 1 nm - 100 nm".</p>	Yes
<p>Packaging Status We hereby certify that the packaging used in the above-mentioned material conforms to EU regulations and subsequent amendments on food grade packaging</p>	Yes
<p>Confirmation of PAH status This is to certify that the above-mentioned product complies with the max PAH limits set by the EU regulations</p>	Yes



Product Flow Chart



Material Safety Data Sheet

To download this product's material safety data sheet, please click [here](#) and search for the Cambridge Commodities product code. If there is no MSDS available, please follow the on-screen instructions to request one.

The Information provided in this document is subject to change and the batch specific certificate of analysis should always be referenced.

To be used as per local legislation.

Change History

Version	Change	Customer Notification required Yes / No
1	First Issue	N/A
2	Updated to new format. Amended species to Citrus Aurantium L.	Yes
3	The testing method from the microbiology and heavy metal parameters was removed, as was the Aflatoxins, Pesticide Residues, Residual Solvents, number of grams tested for E. coli, Salmonella and Staphylococcus Aureus.	Yes
4	Added FEMAS status	No
5	Amended Chloride to max 5ppm, chromium to max 2ppm Updated Micro limits and TD format	Yes
6	General reformat Added supplementary technical information Updated flow chart Soya and yeast confirmed to be on site at manufacture but with no risk of cross-contamination Changed: <ul style="list-style-type: none"> • Ratio from 5-7:1 to 5~6:1 • Solvents used from purified water and alcohol to water • Total viable count from max10,000cfu/g to max1,000cfu/g • Yeast and moulds from max 300cfu/g to max 100cfu/g • Total heavy metals from max 30ppm to max 10ppm 	Yes
7	Removed sulphate, chloride, chromium, impurities, tapped density and Pharmacopeia Standard Used. Changed Total Viable Count from Max 1,000cfu/g to Max 10,000cfu/g, Yeast and Moulds from Max 100cfu/g to Max 1,000cfu/g, changed Assay to state (as Hesperidin)	Yes

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8	Removed FEMAS Status Added additional supplementary technical information. Changed Composition ingredient name to state "Bitter Orange Extract" instead of "Citrus Bioflavonoids" & Assay specification to state Total Bioflavonoids Min 60% & Hesperidin Min 60%	Yes
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Document Approval

Originator	Approver
 <small>26/04/2023 11:04</small> Mel Lee Quality Administrator	 <small>26/04/2023 12:18</small> Ben Penny-Inskip Quality Specialist

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